



Interior Aluminum Doors & Frames

from ABS Architectural Components

- Wide stile 1-lite aluminum doors
- Multiple anodize frame finishes and also available in painted white
- Multiple throat sizes from 3-1/2" to 11-1/8"
- Standard and full-face trim options of 1", 1-1/2", 2", and 4"
- Concealed intumescent installed in fire rated frames
- 90-minute fire rated frames and 45-minute borrowed lite also available
- Wide stops ease installation of closers and coordinators
- Made in the USA by proud American craftsmen



ABS - AMERICAN BUILDING SUPPLY, INC.



***Available in Popular
"E" Frame Profile***



***Wide Stops Ease
Installation
of Closers and
Reinforcements***

*No need for extended lip
strikes on wide stop
with flush trim*



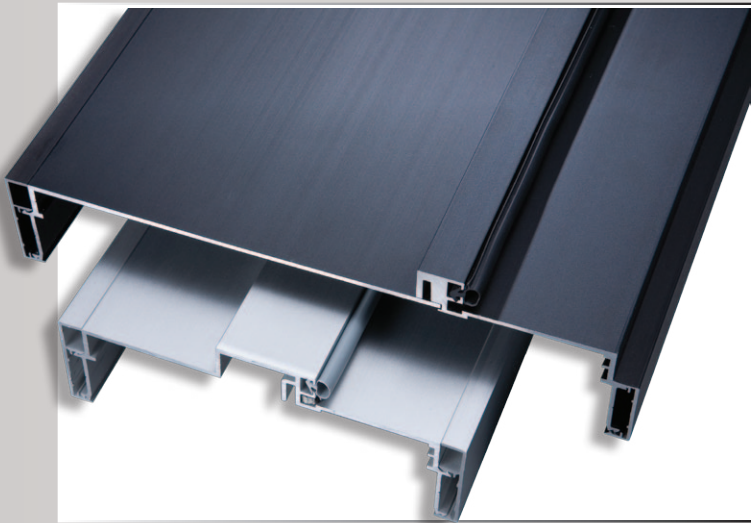
***Doormerica Interior Aluminum
Frames offer a complete door
and window frame system
manufactured from 6063-T5
extrusions. Featuring several
unique design elements,
Doormerica frames are the
perfect choice for many interior
commercial applications or
designer residential projects.***



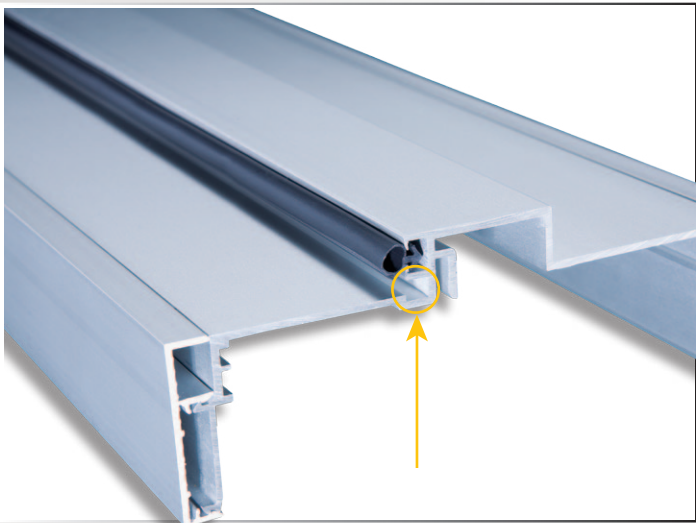
FEATURING:

- Multiple Finishes – Class II
Clear Anodize AA-M10-C22-A31,
Commercial Dark Bronze Anodize
AA-M10-C22-A24, Class II Black
Anodized AA-M10-C22-A34,
Painted White (Western White
Polyester)
- Multiple Throat Sizes – 3-1/2", 3-3/4",
4-7/8", 5", 5-1/4", 5-1/2", 7-1/4",
Variable Wall up to 11-1/8"
- Multiple Casing Sizes 1", 1-1/2", 2", 4"
- Optional Concealed Intumescent
Fire Rated Frames (20 Minute
Positive Pressure)
- 4-7/8" ASA Strike Standard /
Tee Strike Available on Request
- Pre-Drilled Mounting Holes
- Wide Stops Ease Installation of
Closers and Coordinators
- Top Load Glazing Bead to
Accommodate, 1/4", 3/8" and
1/2" Glass

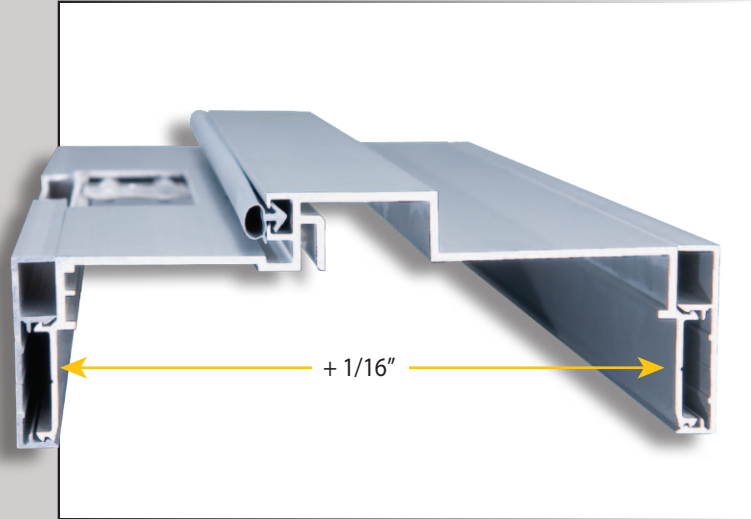




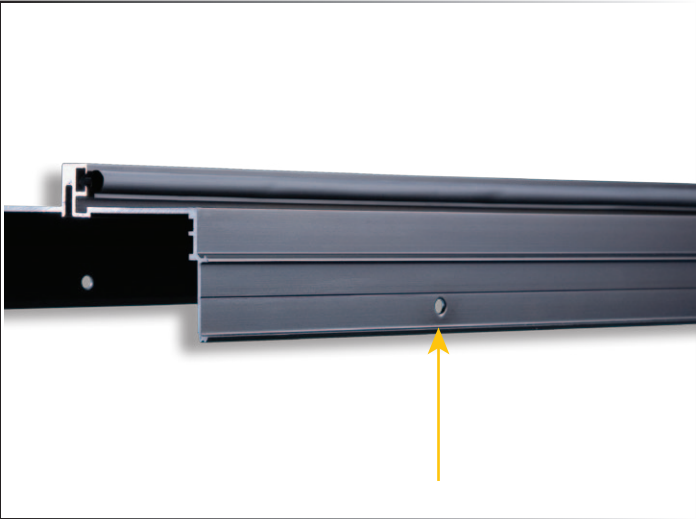
Two stop designs offered, our "E" stop for matching existing 7/16" blade profiles, and "Standard" stop profile with a full 1-3/8" surface, great for mounting over head hardware.



Concealed intumescent pocket eliminates the need for unsightly tape, or costly Category "A" constructed doors.



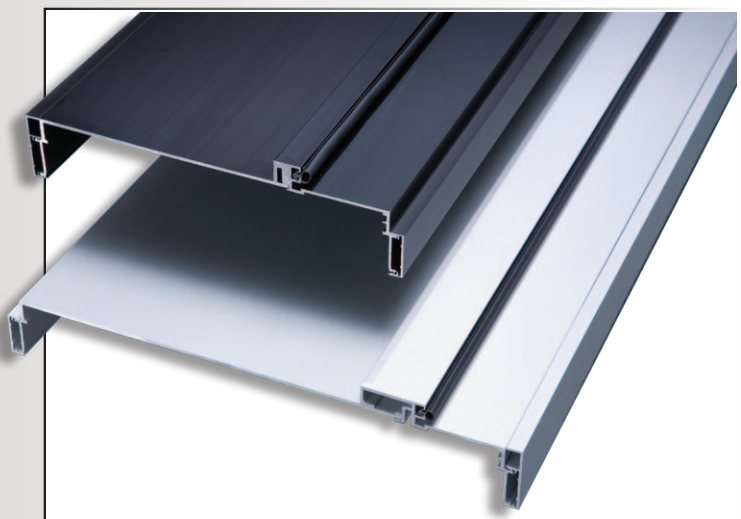
1/16" expanded throat makes installation easier.



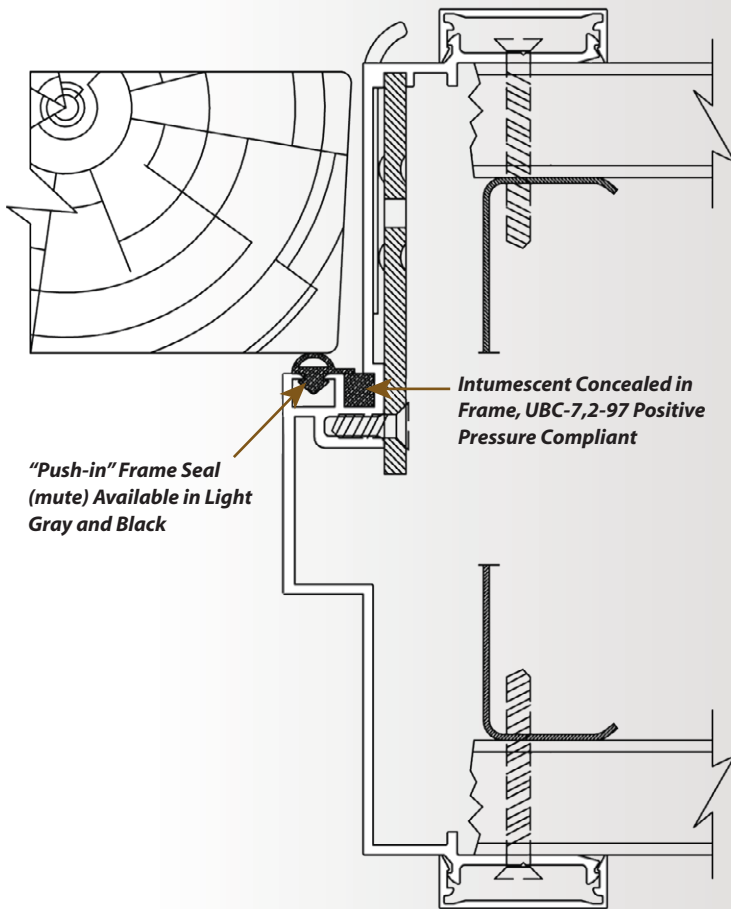
Pre-drilled mounting holes help eliminate the need for self tapping screws, and speed up the installation process saving time and money.



Chamfered leading edges help negotiate rough drywall conditions



Wall conditions from 3-1/4" to 11-1/8" available with our variable frames in both Standard and E stop options.

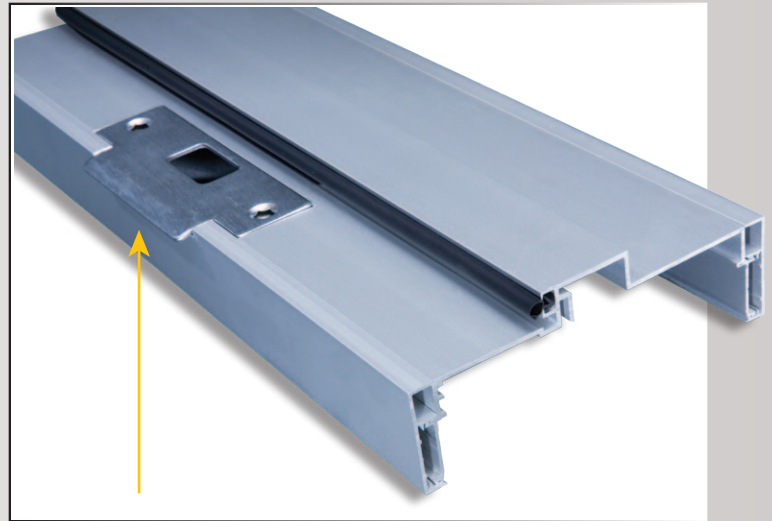


**"Push-in" Frame Seal
(mute) Available in Light
Gray and Black**

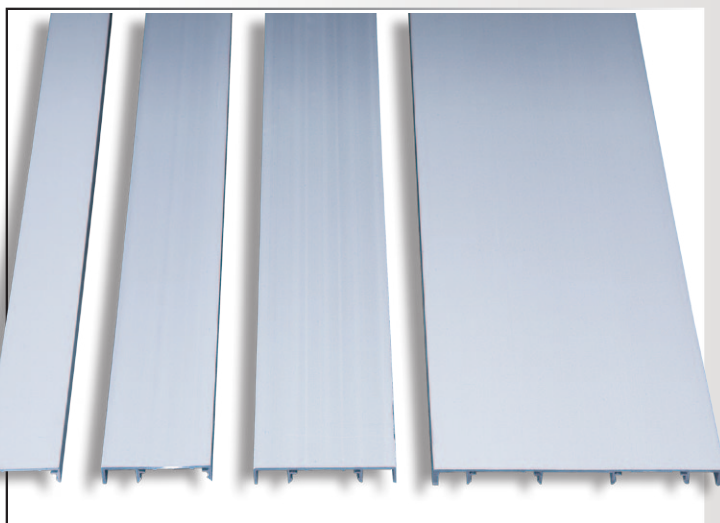
**Intumescent Concealed in
Frame, UBC-7,2-97 Positive
Pressure Compliant**



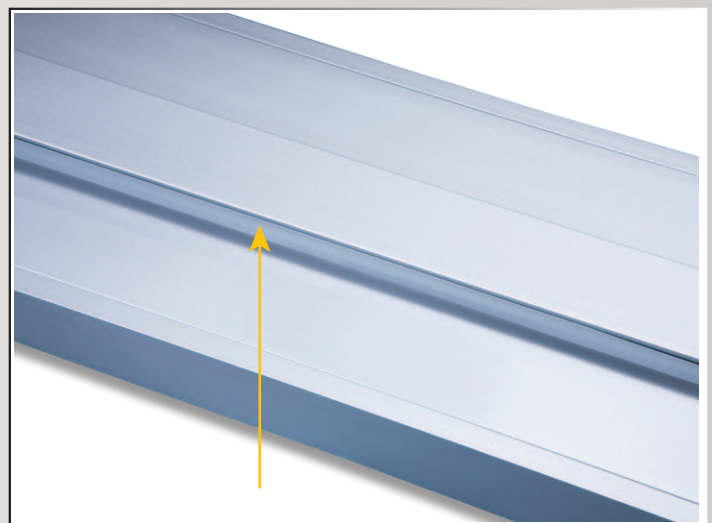
With the largest prep options available, we offer both a standard 4-7/8" ASA or T-Strike prep at no additional charge.



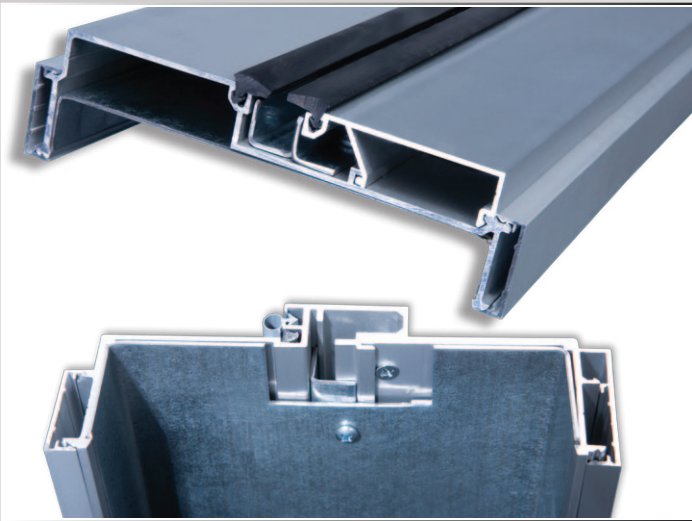
Unique "Standard" stop profile frame saves money. Extended Lip strike plates are not required.



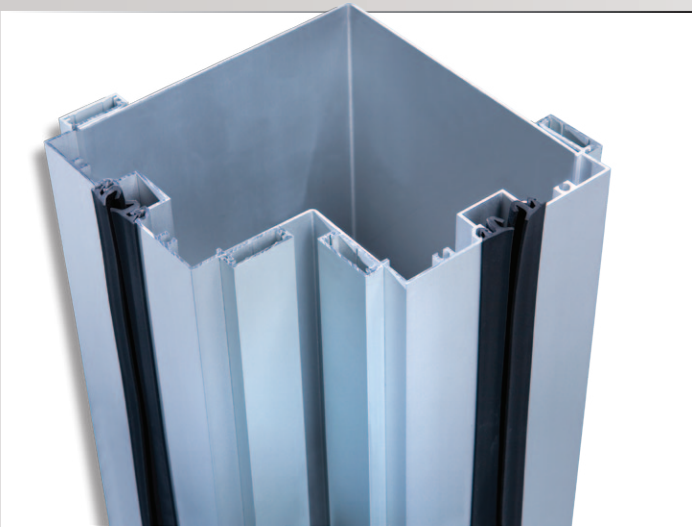
We offer a full assortment of the most commonly used trims in the industry, with 1", 1-1/2" (reversible), 2" and 4".



"Standard" stop profile features a full 1-3/8" mounting surface. Over head hardware systems require no additional brackets or engineering.



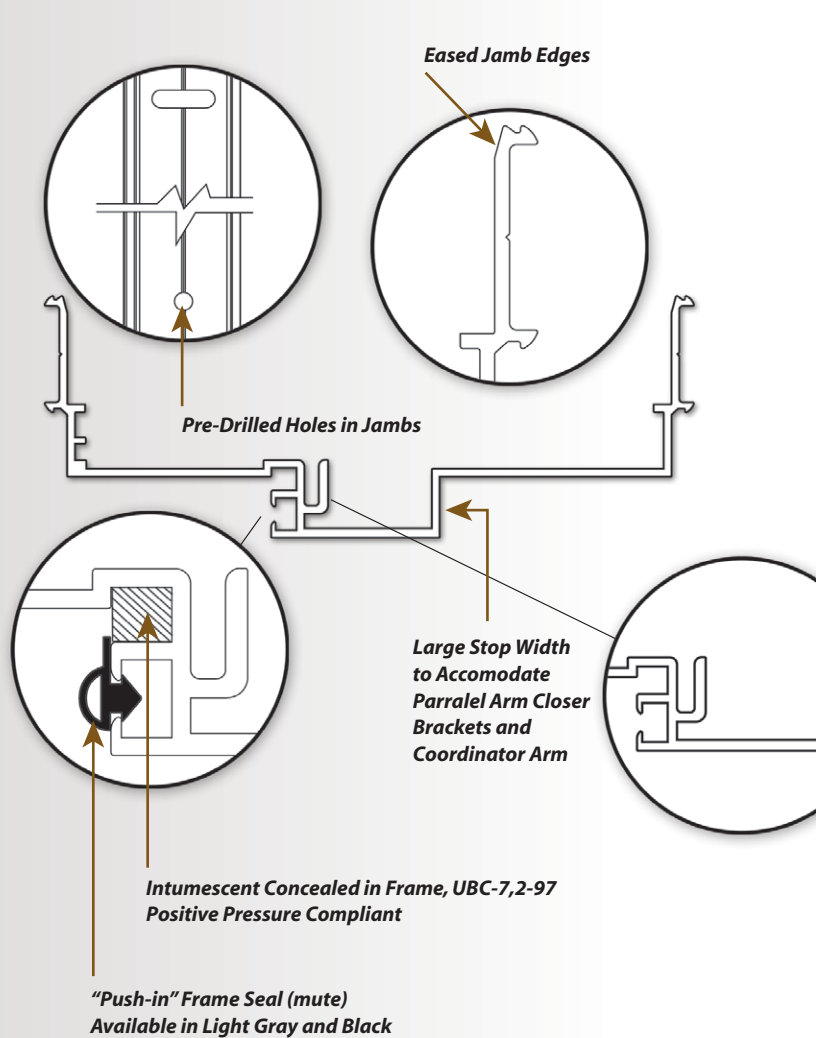
We offer the highest fire ratings in the industry for aluminum products. 3/0 8/0 5" wall and 7-1/4" wall 45 minute Borrowed lite frame along with 3/0 9/0 singles and 6/0 8/0 pair 90 minute frames from 4-7/8" – 11-1/4" wall sizes.



A corner post is great way to save time, labor and material cost.



Pre-assembled vertical and horizontal mullions offer savings in time and labor.



Top loading glazing bead offers the definition of streamline design to any project. One extrusion, three glass options.



Save time and labor when ordering any borrowed light system. We factory install half of all glazing bead.

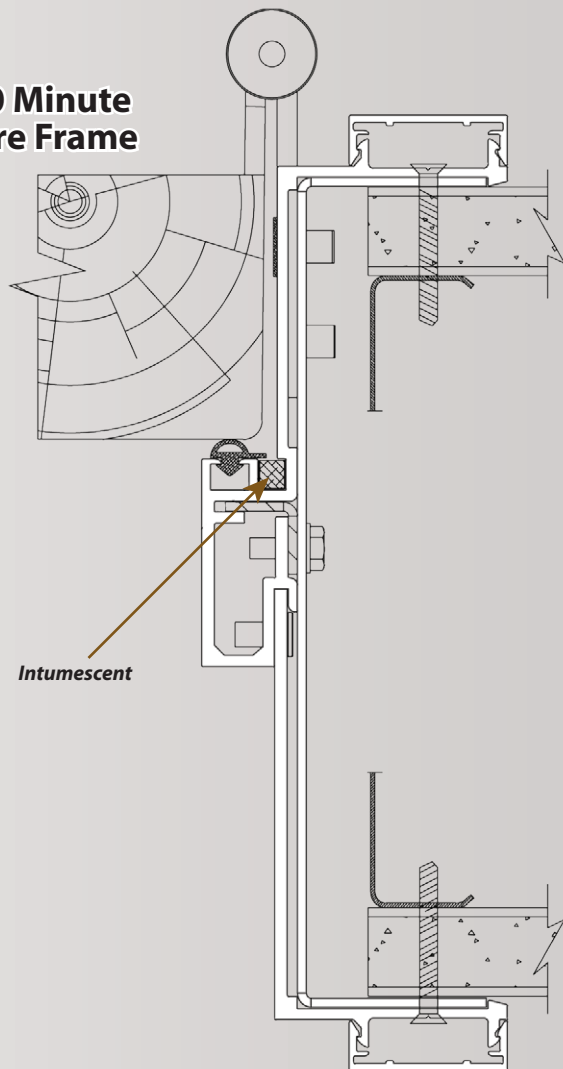


Top loaded glazing bead system features three colors, black, grey, and white.

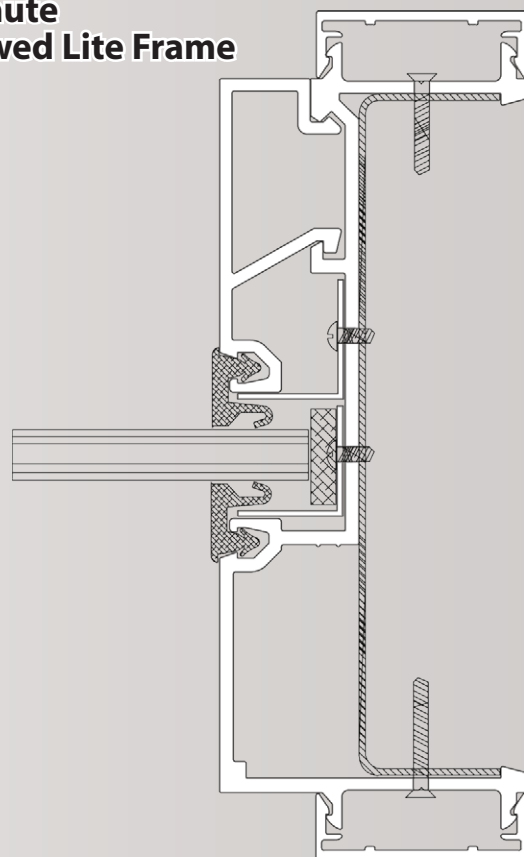


Save time and labor in paired applications as well, when ordering a paired unit we provide a revisable strike plate at no additional charge.

90 Minute Fire Frame

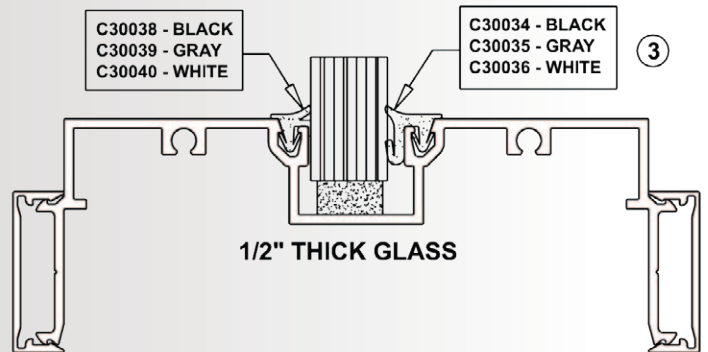
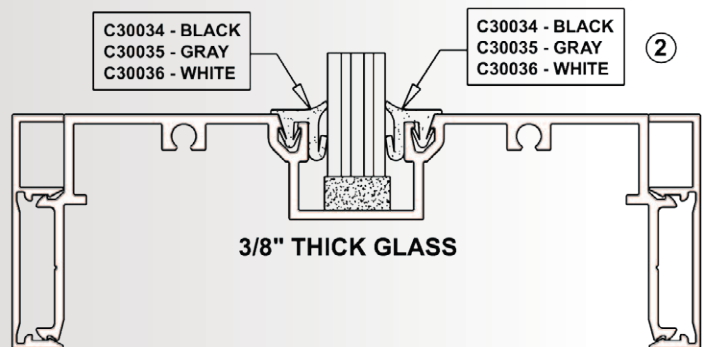
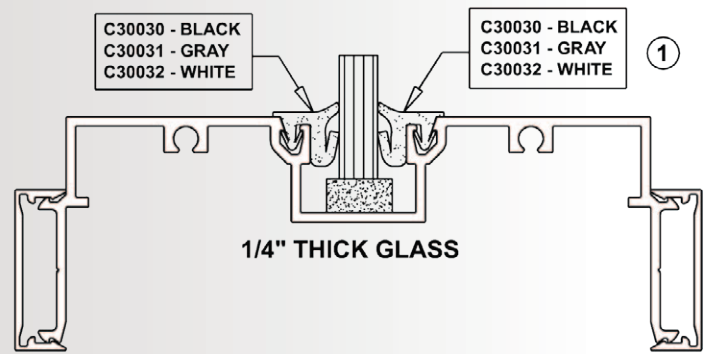


45 Minute Borrowed Lite Frame





Save time on both labor and installation with a "Standard" stop head, eliminating the need for brackets and over head reinforcements for door coordinators and parallel arm brackets.



Aluminum pocket frame works in conjunction with wood pocket door frame (included).



We label and identify every component for your convenience. Includes part, length, invoice, and inspector number on every label.

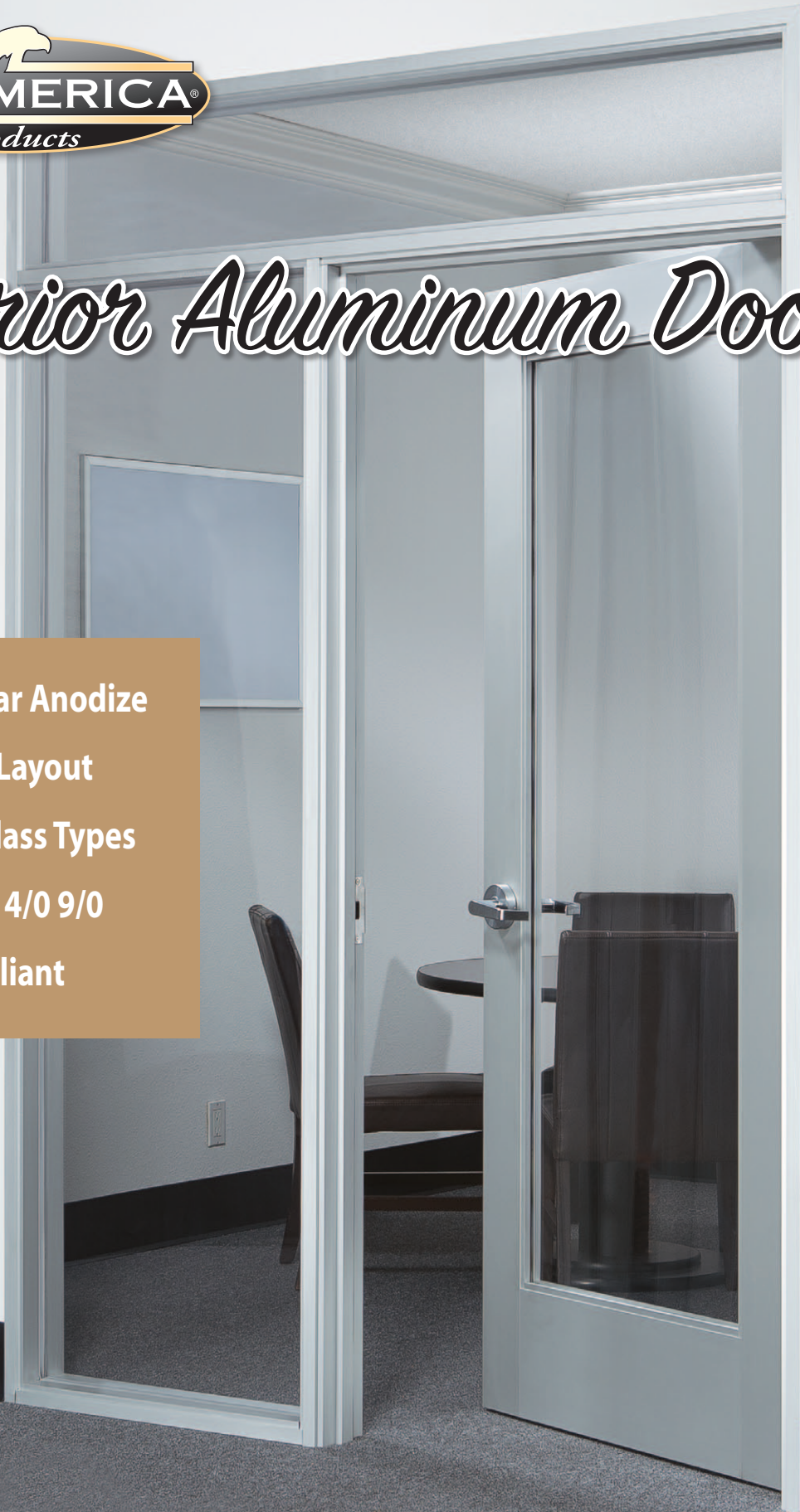


Each component is individually wrapped, boxed and labeled for easy identification and handling.



Interior Aluminum Doors

- Class II Clear Anodize
- Wide Stile Layout
- Multiple Glass Types
- Sizes up to 4'0" 9'0"
- ADA Compliant





Interior Aluminum Doors

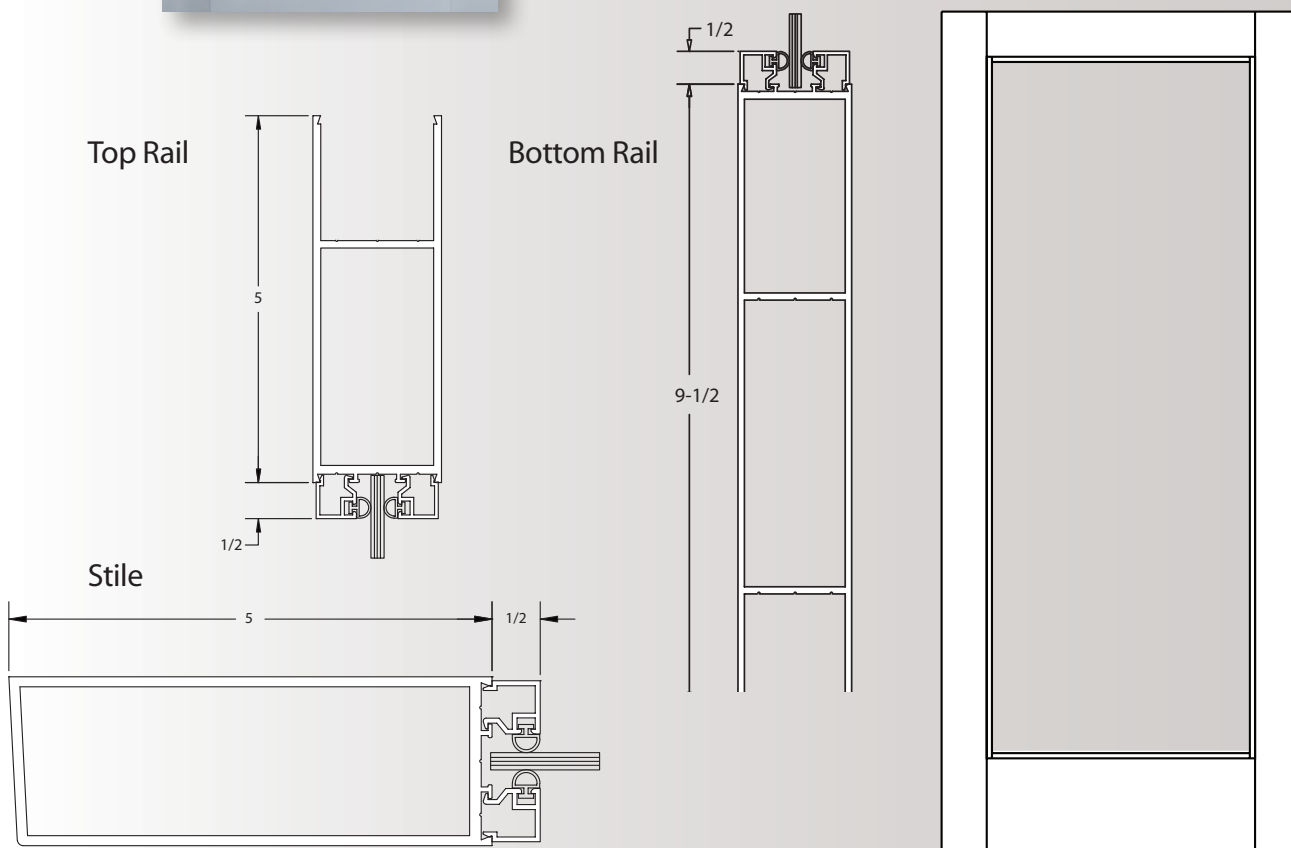
Doormerica Interior Aluminum Doors are the perfect solution when your project calls for a swinging aluminum door. Our heavy duty construction and versatile stile layout accommodates most popular hardware applications while meeting the needed job code requirements.



FEATURING:

- Class II Clear Anodize
- Factory Welded Corners
- Sizing up to 4'0" 9'0"
- Multiple Glass Designs:
Rain • Reed • Clear Tempered
White Lami • P516 Obscure
Open for glass by others
- ADA Title 24 Compliant
- Prepped for standard weight hinges
4.5" x 4.5" x .134 with cylindrical,
mortise locks, or panic hardware preps.

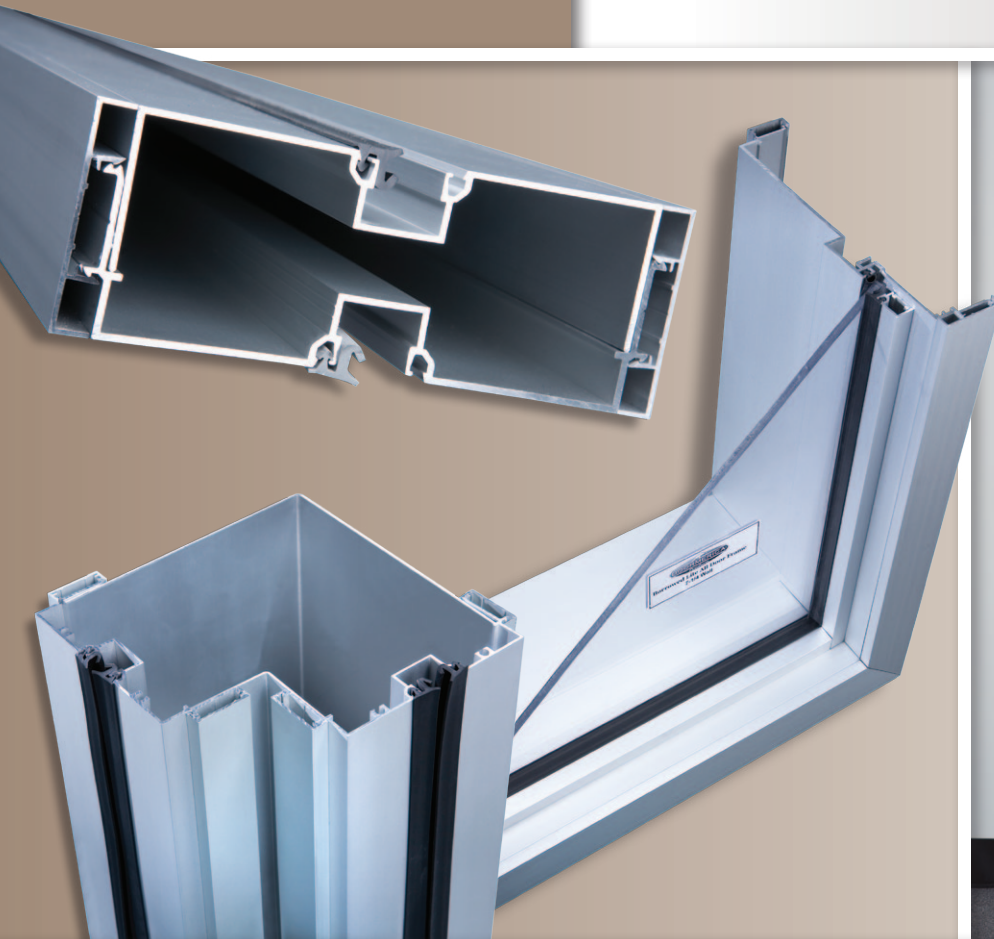
Glass Options:





Interior Aluminum Doors & Frames

from ABS Architectural Components



888-454-2888 (Toll Free)

888-454-2889 (Fax)

www.doormerica.com



ABS - AMERICAN BUILDING SUPPLY, INC.

AC 716